



Cloth Belt 767F

Versatility and value: get the best of both worlds

**Designed to help lower your
abrasive spend**

Powered by 3M Precision-Shaped Grain, 3M™ Cloth Belt 767F is designed for versatility, productivity, and long life – at an affordable price for everyday use.

▶ **Designed for use on carbon steel
and stainless steel**

Designed to tackle tough jobs like:

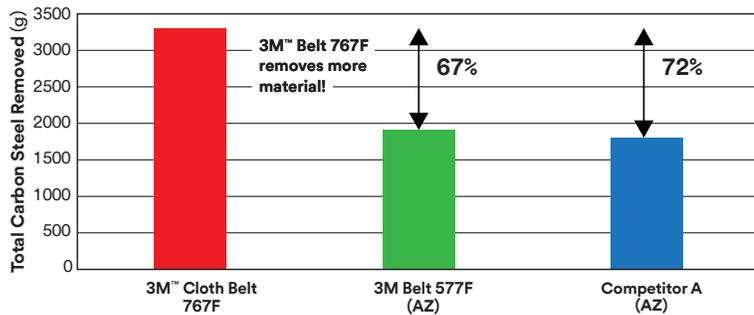
- ▶ Moderate stock removal
- ▶ Weld removal
- ▶ Off-hand grinding
- ▶ Centerless grinding
- ▶ Flat finishing



Performance and versatility – at a price that’s affordable for everyday use

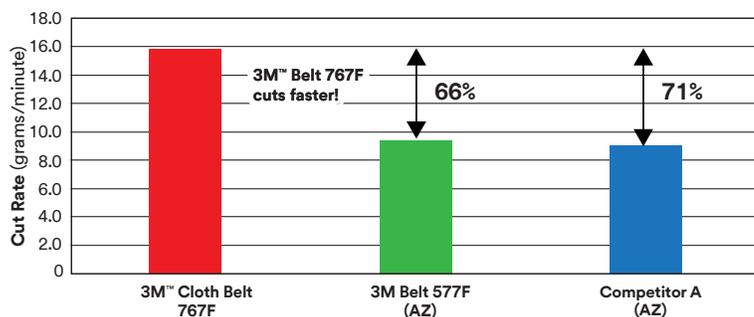
Total Material Removed*

Medium-High Pressure Testing on Carbon Steel



Cut Rate (grams/minute)*

Medium-High Pressure Testing on Carbon Steel



* Results based on an automated, 54 minute grinding time backstand test on 1045 steel using 36" long belts, grade 36 and grade 36+.

Get more mileage out of your abrasive belt

- ▶ Provides long life on carbon and stainless steel
- ▶ Faster cut and longer life than traditional alumina zirconia and aluminum oxide abrasives, thanks to a proprietary blend containing 3M Precision-Shaped Grain
- ▶ Can be used wet or dry, includes a grinding aid to keep things cool
- ▶ Tough Y-weight polyester cloth backing stands up to the stress of aggressive grinding and finishing
- ▶ Available in grades 36+, 60+, 80+, 120+

3M™ Cloth Belt 767F

| Belt size (in) | Grades | UPC |
|----------------|--------|------------------|
| ½ × 18 | 60+ | 06-38060-89810-9 |
| | 80+ | 06-38060-89811-6 |
| | 120+ | 06-38060-89781-2 |
| ½ × 24 | 36+ | 06-38060-89779-9 |
| | 80+ | 06-38060-89817-8 |
| ¾ × 20 ½ | 36+ | 06-38060-89806-2 |
| ¾ × 20 ½ | 60+ | 06-38060-89813-0 |
| 1 × 42 | 120+ | 06-38060-89801-7 |
| 2 × 132 | 120+ | 06-38060-89777-5 |
| 3 × 132 | 60+ | 06-38060-89814-7 |
| | 80+ | 06-38060-89818-5 |
| 3 × 79 | 60+ | 06-38060-89802-4 |
| 3 ½ × 15 ½ | 80+ | 06-38060-89808-6 |
| 4 × 132 | 80+ | 06-38060-89819-2 |
| | 120+ | 06-38060-89807-9 |
| 4 × 168 | 80+ | 06-38060-89804-8 |
| 6 × 48 | 80+ | 06-38060-89812-3 |
| 6 × 90 | 120+ | 06-38060-89805-5 |
| 6 × 132 | 80+ | 06-38060-89803-1 |
| 6 × 264 | 60+ | 06-38060-89785-0 |
| 36 × 75 | 120+ | 06-38060-89809-3 |
| 37 × 60 | 60+ | 06-38060-89815-4 |
| | 80+ | 06-38060-89822-2 |
| 37 × 75 | 60+ | 06-38060-89816-1 |
| | 120+ | 06-38060-89820-8 |
| 43 × 75 | 36+ | 06-38060-89782-9 |
| 44 × 75 | 120+ | 06-38060-89776-8 |
| 52 × 75 | 60+ | 06-38060-89787-4 |
| 52 × 75 | 120+ | 06-38060-89821-5 |
| 52 × 103 | 36+ | 06-38060-89783-6 |
| Made-to-order | 36+ | 06-38060-89355-5 |
| | 60+ | 06-38060-89397-5 |
| | 80+ | 06-38060-89398-2 |
| | 120+ | 06-38060-89399-9 |

Great go-to option when using:

- ▶ Benchtop grinders
- ▶ File belt sanders
- ▶ Backstand grinders
- ▶ Wide belt sanders

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